

INFORMATION BULLETIN

Copper Mold Tube - Cu-DHP

DESCRIPTION: Custom copper mold tubes for a continuous caster,

offered in various shapes and sizes. Placed in a stainless-steel water jacket and used to solidify

liquid steel pouring through an SEN.

CHEMICAL ANALYSIS: (TYPICAL CHEMICAL ANALYSIS)

(Approximate %)

Cu + Ag 99.85% minimum Fe 0.05% maximum 0.013 - 0.05% Νi 0.01% maximum Sn 0.01% maximum As 0.005% maximum 0.005% maximum Pb S 0.005% maximum Bi 0.002% maximum Sb 0.002% maximum

TYPICAL AS RECEIVED PROPERTIES:

Hardness: HB 80 - 90 Thickness of chrome plating: 0.06 - 0.08 mm

The values reported above are average values derived from production data encompassing many different sizes and shapes. Actual data will vary to a small degree naturally and as a function of size and shape. This form is not intended to be used for purposes of specification; it is informational only.

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